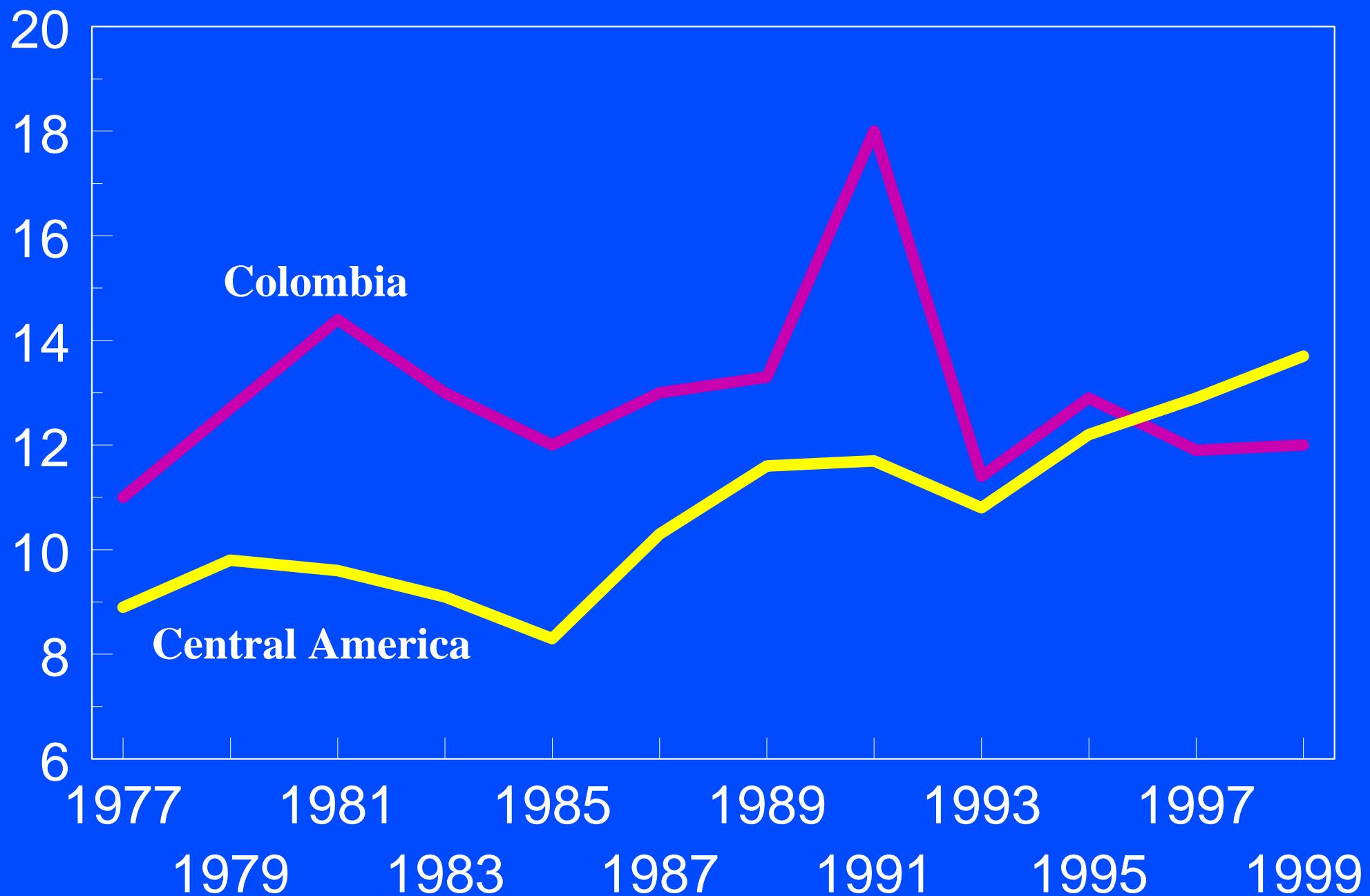
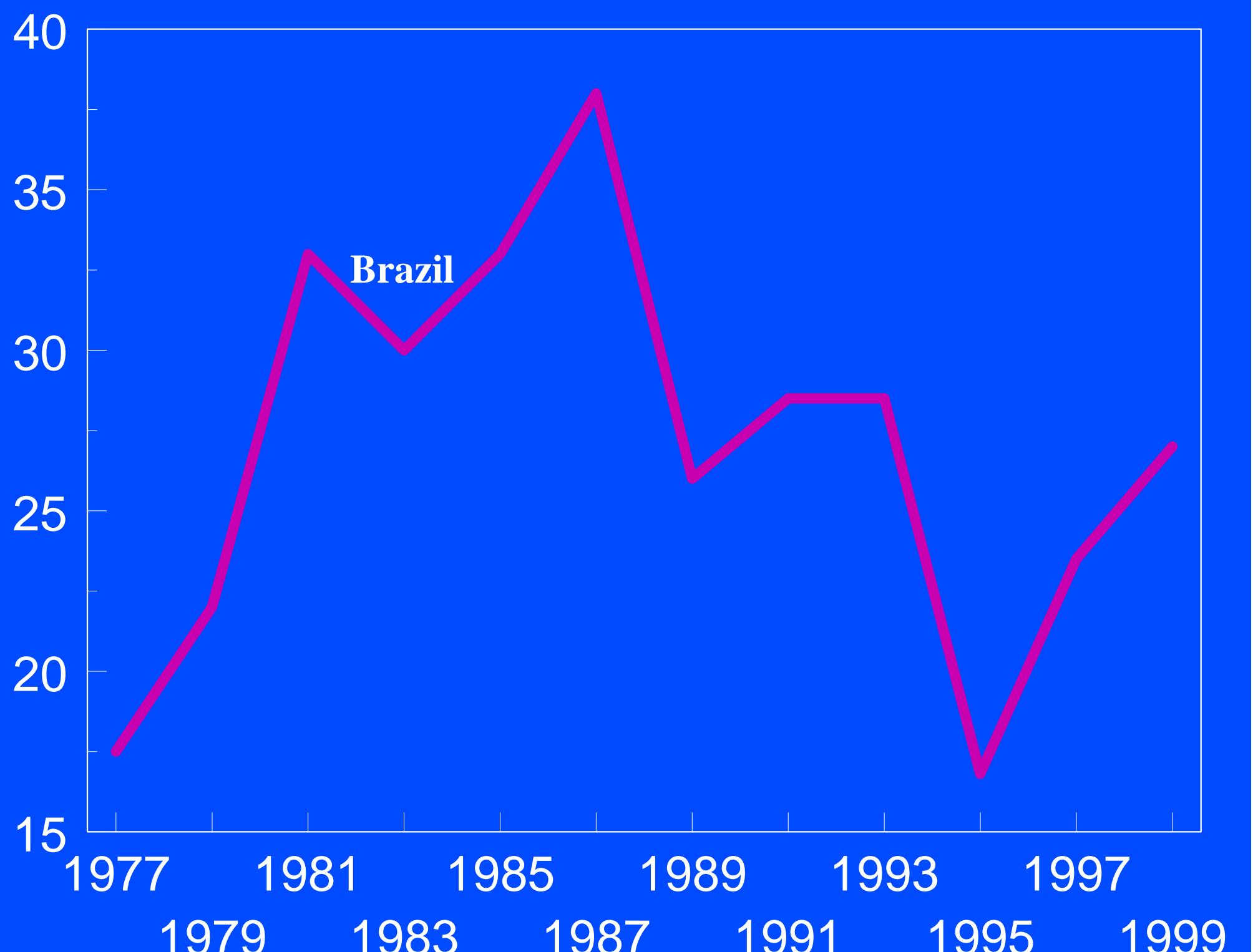


Coffee Production

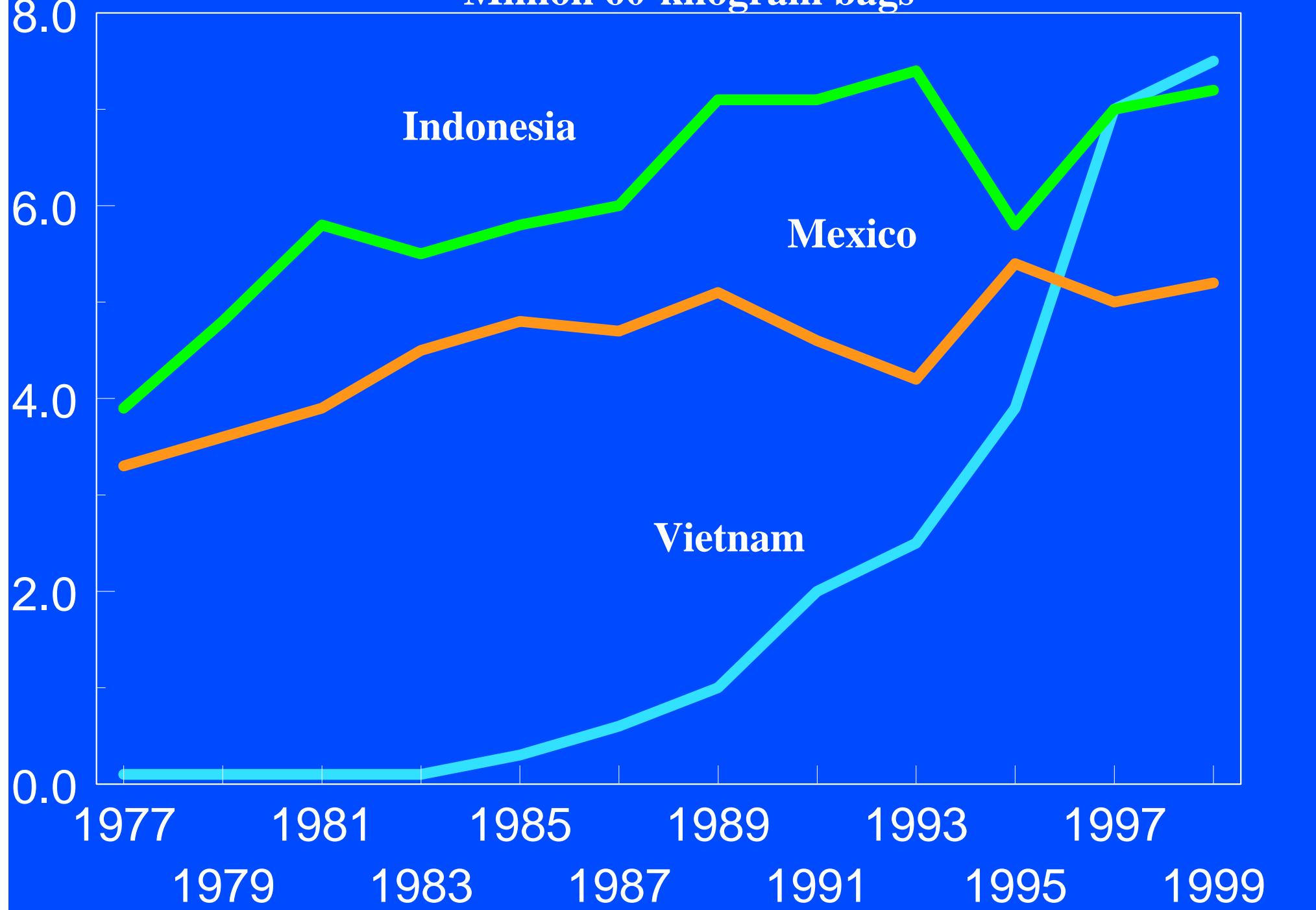
Million 60-kilogram bags

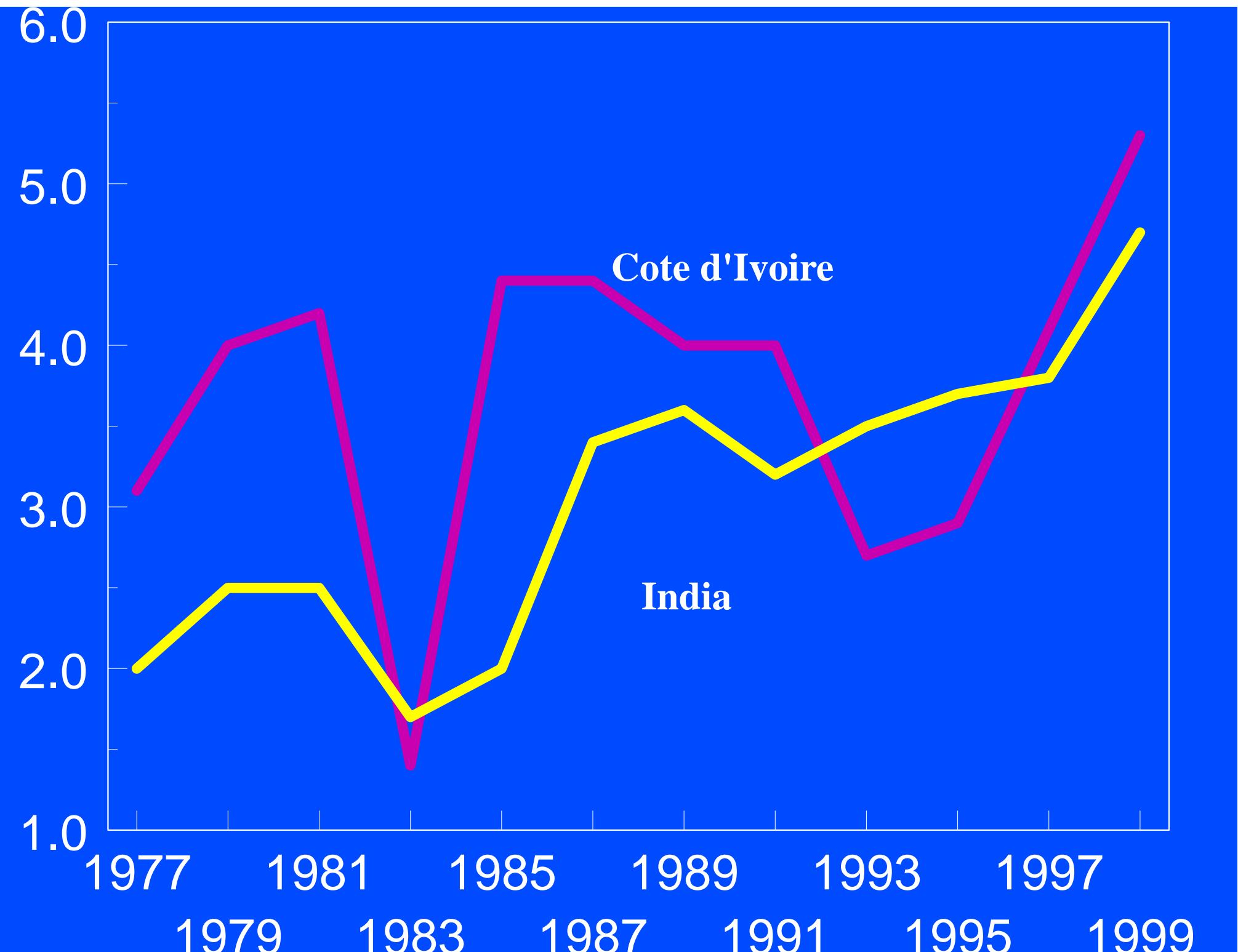




Coffee Production

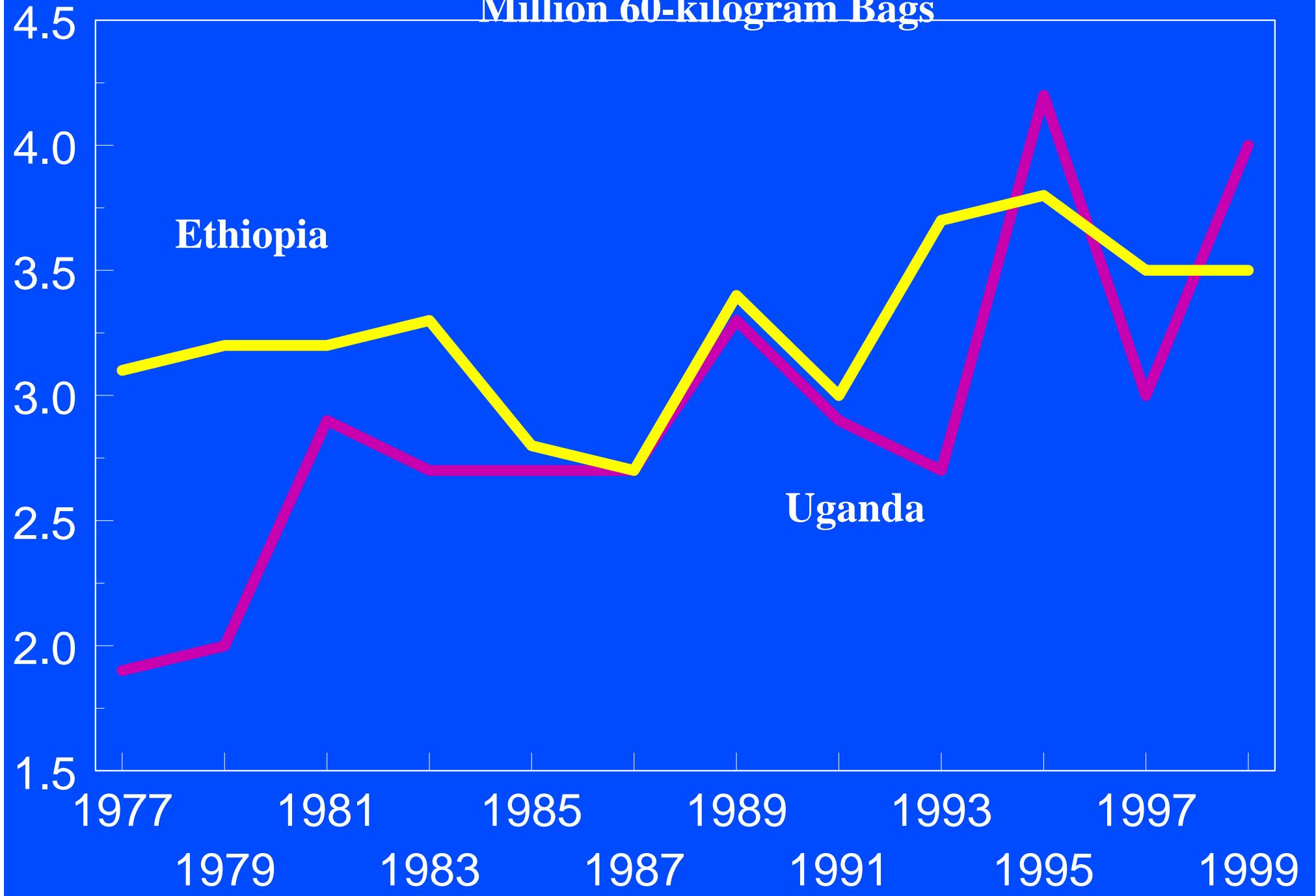
Million 60-kilogram bags

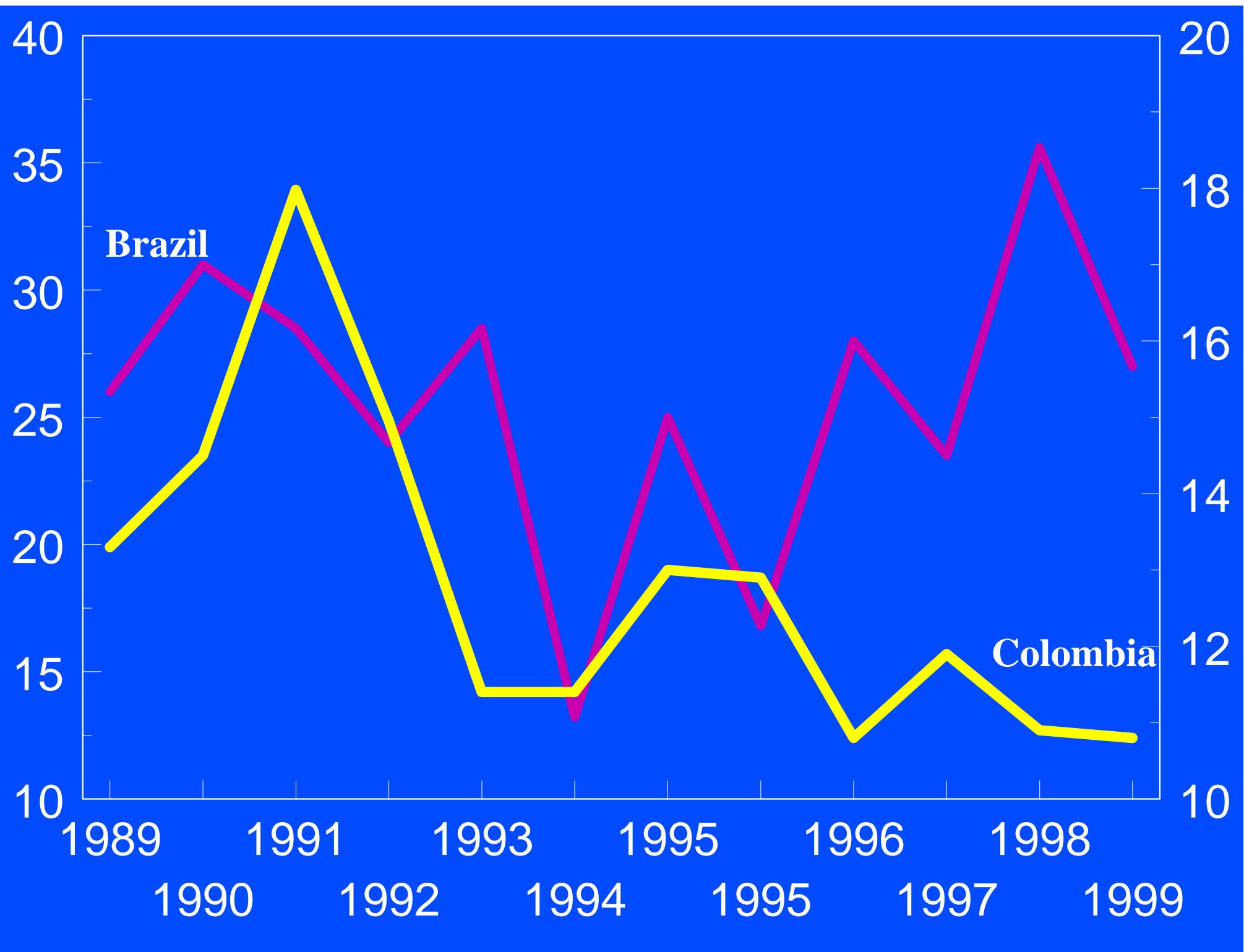




Coffee Production

Million 60-kilogram Bags





Brazil

Coffee Production
(million 60-kilogram bags)

